

Level limit switch

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Subject to technical change and price change.

All dimesions in mm.

All units of this pricelist are **C** €certificated.

Of course there are other unit variations than specified possible.

Please speak with our consulting technicians.

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Level limit switch

Information RN 3000 introduction - operation



introduction

The **ROTONIVO RN 3000** is an electromechanical level-limit-switch and is used for level monitoring of bulk goods.

It is used whereever

- dustlike
- powdery
- granulated
- granular

media are handled.

- Designed to the modular system, ROTONIVO level limit switches are used as
 - full detector
 - demand detector
 - empty detector

at

- silos

- bunkers

hoppers

- weigher containers
- storage containerssmall containers
- discharge pipes
- ROTONIVO RN 3000 level limit switches are
 - compact
- simple
- robust
- reliable
- no maintenance
- insensitive to enviromental influences

They can be equiped for over- and underpressure and also for very high or low temperatures.

- Thousands of ROTONIVO level limit switches have stood the test in several applications like
 - chemical industry
 - wood industry
 - building materials industry
 - food processing industry
 - mechanical engineering
 - plastics industry

mode of operation

A low revolution synchronous induction gearing motor drives a rotating measuring vane, which is for example mounted at a container.

As soon as the material level, which is to be checked, reaches the measuring vane, it is handicaped in his rotation.

The syncronous induction motor is freely suspended within the housing. The caused reaction torque is used to operate a micro switch giving a suitable electrical signal and to stop the motor.

When the vane becomes free again due to the drop in material level, a spring draws the motor back into his operating position, the micro switch returns to his initial position and the motor is switched on.

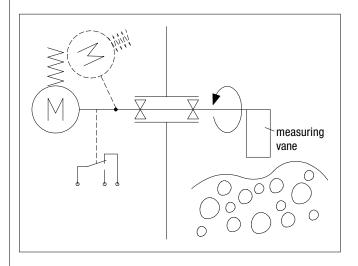
The electrical output signal is then switched over.

option rotation control

Due to the rotation control it is possible, to recognize a possible fault of the unit in time. The following fault sources are observed:

- motor
- gear
- electronic for motor power supply
- failure of mains voltage
- defect of the connecting wires

Faults that occur are detected through electronic means, and the alarm relais is initiated.





Level limit switch

Information RN 3000 selection guide - approvals



selection guide

| type application | RN 3001 | RN 3002 | RN 3002-rope | RN 3003 | RN 3004 | RN 3005 | RN 3006 |
|--|---------|---------|--------------|---------|---------|---------|---------|
| | | | | | | | |
| full detector | Х | Х | Х | Х | Х | | Х |
| demand detector | Х | | Х* | Х | Х | | Х |
| empty detector | Х | | Х* | Х | Х | | Х |
| loading telescope | | | | | | Х | |
| vertical | Х | Х | Х | | Х | Х | Х |
| oblique from the top | Х | | | | Х | | Х |
| horizontal | Х | | | Х | Х | | Х |
| oblique from the bottom | Х | | | | Х | | Х |
| dustEx zone 10/11*** | Х | Х | Х | Х | Х | Х | Х |
| temperature upto 220°C** *** | Х | Х | Х | Х | Х | | |
| container over pressure -1 upto 10bar *** | Х | Х | Х | Х | Х | Х | Х |

^{*} not for zone 10/11

For the ROTONIVO types RN 3001 to RN 3006 the approvals for the dust explosion zone 10/11 are available (zone 10 inside container, zone 11 outside container).

^{**} zone 10/11 upto 200°C

^{***}version depends on selection-code in pricelist

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Information RN 3000 technical data

technical data

dimensions

For detailed dimensions of the types RN 3001 - 3006 see pricelist (page P0 - P25).

mechanical data

housing die-casted housing

RAL 5010 gentian blue

enclosure IP 65 to EN 60529

process connection thread or flange according to selection

material process-

aluminium, steel galvanized or stainless steel

connection

material vane shaft and

measuring vane

stainless steel

tolerance length "L" ±10mm

bearing ball bearing, dusttight

sealing radial rotary shaft sealing DIN 3760

friction clutch protection of the gearing of impacts of the

measuring vane

pickup delay approx. 1.3 sec

sensitivity adjustable via reset force of spring

or geometry of measuring vane

speed of measuring vane 1 1/min

electrical data

mains voltage 220..240V 50-60Hz

(changeable to110..120V)

110..120V 50-60Hz

(changeable to 220..240V) 48V 50-60Hz (changeable to 24V) 24V 50-60Hz (changeable to 48V)

24V DC

all voltages +10% / -15%

installed load 3VA (3W)



connection terminal 1x max. 1.5mm²

screwed cable gland 1x M20x1.5 (optional 2x PG13.5)

(for type RN 3006 3-pole plug instead of

M20x1.5 possible)

signal output floating microswitch

AC max. 250V, 2A, 500W (cosφ=1)

DC max. 300V, 2A, 60W

(type with plug: the contact normaly-open

or normaly-closed is not floating)

connection diagram inside of cover, datasheet

protection class I

operating conditions

container over-pressure max. 0.8 bar or

max. 5 bar or

max. 10 bar

powderdensity

depends on mounting position and

geometry of measuring vane

(down to 20g/l possible)

feature of bulk material

suitable for nearly all materials

maintenance

not required

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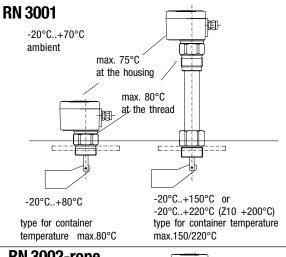
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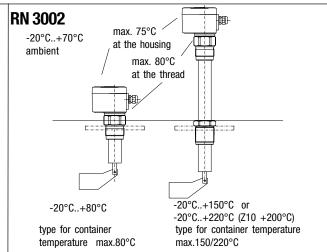
Level limit switch

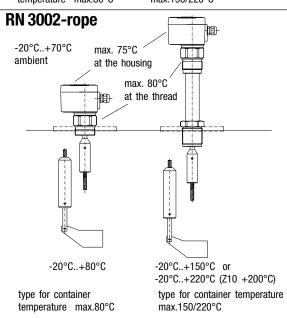
Information RN 3000 technical data

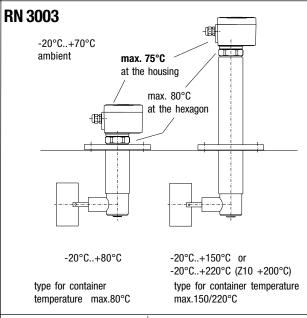
operating temperatures

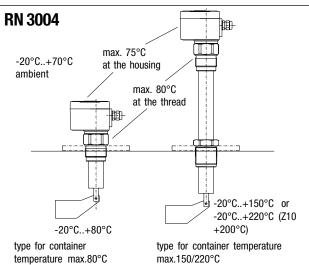


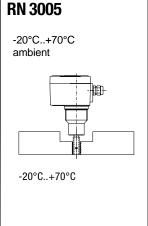


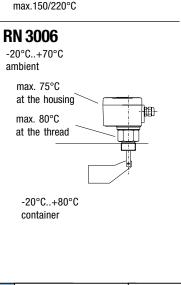










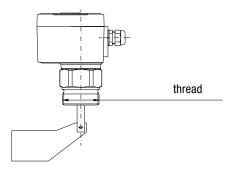


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technical data

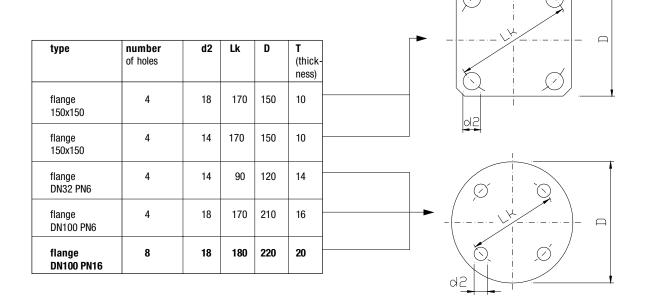


process connection thread



| type | thread |
|--|---------------------------------------|
| RN 3001 RN 3002 RN 3002-rope RN 3004 RN 3005 | G 1½ DIN 228 |
| RN 3006 | G 1 DIN 228 M32 x 1.5 M30 x 1.5 |

process connection flange





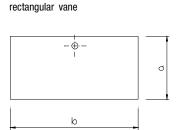
Level limit switch

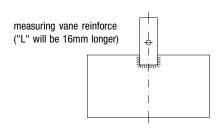
Information RN 3000 technical data



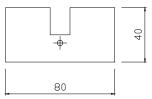
measuring vane

| dimensions rectangular vane | | |
|-----------------------------|-----|--|
| a | b | |
| 50 | 98 | |
| 50 | 150 | |
| 50 | 250 | |
| 98 | 98 | |
| 98 | 150 | |
| 98 | 250 | |

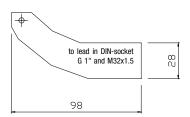




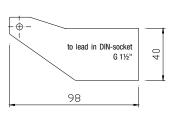




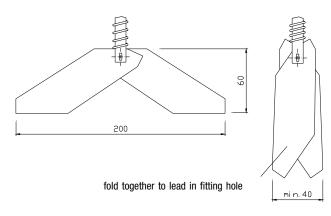




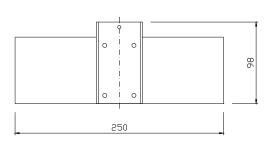
boot shaped vane



hinged vane



rubber vane



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Level limit switch

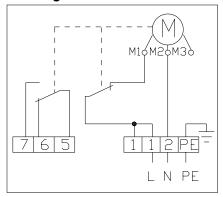
Information RN 3000 electrical connection

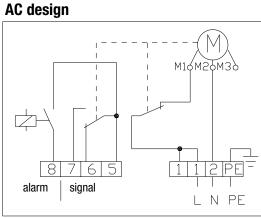


version without rotation control

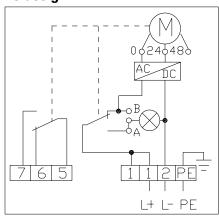
version with rotation control

AC design

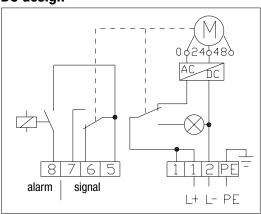




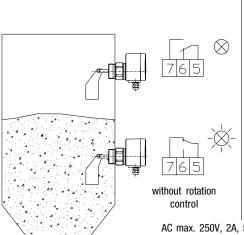
DC design



DC design



switching logic



opens in case of fault \otimes with rotation control

alarm relais:

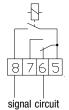
AC max. 250V, 2A, 500W (cos ϕ =1) DC max. 300V, 2A, 60W terminals 1x max. 1.5mm²

rotation control

switching and timing behaviour:

If the vane is not submerged, the rotating vane shaft will send pulses at 20sec intervals. In case of fault, the pulses are missed. After 30sec the alarm relais will open.

connection example:



Full detector with maximum security: full signal or failure of mains voltage or defect of the connecting wires or defect unit

will open the signal circuit.

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Information RN 3000 safety items - mounting

safety items

Switch off the mains voltage before opening the housing.
Dangerous voltage!

Set into operation only with closed lid of the housing.

Use a fuse for the mains voltage (max. 4A) and the signal output (max. 4A).

A voltage disconnecting switch must be provided near the switch.

A FI protective switch is necessary.

Compare the mains voltage applied with the specifications given on the label before switching the device on.



- For terminal connection of the device, the local regulations or VDE 0100 (regulations of German electrotechnical engineers) must be observed.
- In the case of inexpert handling or handling malpractice, the electric safety of the device cannot be guaranteed.
- When the device is mounted in areas in which there is danger of dust explosion zone 10, the pertinent rules and regulations must be observed.
- Isolating signal output mains voltage: 3kV~
- Provide protection for relay contacts to protect the device against spikes, if inductive loads are connected.

mounting

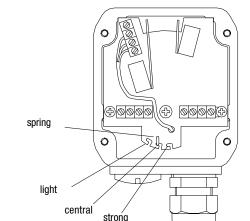
The unit must be mounted with the thread or the flange on the container. Mounting may be vertical, oblique or horizontal. For the individual mounting of the severals ROTONIVO-types see pricelist.

The electrical connections are made in accorcance with the connection diagram. Make sure, that the cable in the screwed cable gland is seated tightly without fail.

After mounting, turn the housing in the right direction. The screwed cable gland (or plug) must show downwards (see drawing right hand). This makes sure, that the unit works fine and protects, that water enters into the housing through the screwed cable gland.

When the unit is used in the open, we recommend to use the weatherprotection-cover. It protects the unit against moisture, heat, cold and prevents the formation of condensation water in the interior of the housing. Adjusting the unit at site is not required.

right mounting: screwed cable gland shows downwards



adjustment of the spring

The spring is adjustable in 3 positions. It should be changed only if necessary.

"light": for light material;

"central": suitable for nearly every material;

"strong": for strong cacking material;

Factory setting is "central".

The spring can be changed via a small plier.